Qty:

Date:

Wednesday, 3/26/2008 9:54:22 AM

User:

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

Estimate Number

: 38183 : 12716

P.O. Number

This Issue : 3/26/2008

Prsht Rev. First Issue Previous Run : NC

: 11

: 37352

Written By

Checked & Approved By

Comment

Туре

S.O. No. :

New Issue 07-02-14 JLM : Est Rev:A

: SMALL /MED FAB

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

NEOPRENE SHEET 0.063

1.0

MNEO60S063

: GASKET

: D353635

: 4/4/2008

: N/A

: A

· D3536 REV A

Comment: Qty.:

0.6507 sf(s)/Unit

Total:

13.0137 sf(s)

NEOPRENE SHEET 0.063 106614

Batch:

2.0

WATER JE



Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev:_

Prog Rev:

IR8-3-31



2-Deburr if necessary



3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



B 8-3-31



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK



counter

Each

20 Um:

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Frishich

(c8/3/3) (24)

Dart Aerospace Ltd

W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:					
NCR:			WORK ORDI	ER NON-CONFORM				Date:	
DATE	STEP	Description of NC Section A	Initial	Corrective Action Sect Action Description	ion B	Verific Section		Approval Chief Eng	Approval QC Inspector
		Section A	Chief Eng	Chief Eng	Date	Secu	JII C	Cilier Ling	QC Inspector
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NOTE: Date & initial all entries

Date:

Wednesday, 3/26/2008 9:54:22 AM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 38183

Part Number: D353635

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





08/04/03/

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08-03-31



NCR:			İ	WORK ORI	DER NON-CONFORMANC	E (NCR)			
		ļ	Description of NC		Corrective Action Section B		Verification	Approval	Annroval
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38183
Description: Gasket	Part Number:	D3536-35
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

х	First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
23.25	+/-0.030	\$3.25	*			
19.75	+/-0.030	19.75	4			
17.75	+/-0.030	17.75	*			
14.25	+/-0.030	14.25	*			
9.50	+/-0.030	9.50	*			
4.75	+/-0.030	4.75	×			
2.00	+/-0.030	1.48	*			
6.00	+/-0.030	6,00	*			
6.75	+/-0.030		*			
0.30	+/-0.030	-302	*			
0.30	+/-0.030	(30)	*			
1.89	+/-0.030	1888	*			
Ø0.19	+0.005/-0.001	193	X			
0.063	+/-0.010	62	*			
					·	
	-					· ·

Measured by:	Audited by:		Prototype Approval:	N/A
Date: 8-3-3	Date:	09033	Date:	N/A

Rev	Date	Change	Revised by	Approyed
Α	07.03.14	New Issue	KJ/JLM	

06.

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DATE

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23.15 21.15 17.65 13.40 -- 0.90 5.65 1.89

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D3536-11 GASKET

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DETAIL A

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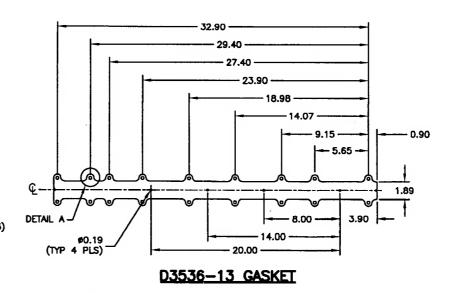
PURPOSE

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- 2) FINISH: NONE
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- 5) ALL DIMENSIONS ARE IN INCHES
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- 7) SEE PAGE 6 FOR DETAILS AND SECTION



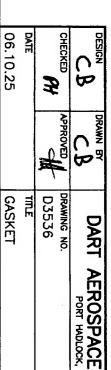
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INC.	REV. A SHEET 2 OF 6	SCALE 1:10		
DART AEROSPACE USA,	D3536 SH	TITLE GASKET	DETAIL A 10.90 A-NEOGO-5.063) 2.00 6.00 8.00 1.69 1.69 1.69 1.69 1.69 1.69 1.69	MONTERIAL: BLACK NEOPRENE AND SECTION SEE PAGE 6 FOR DETAILS AND SECTION TO HERMISE NOTED S) FINISH: NOTE BUT OTH SHIP AND STREET AND SECTION S) FINISH: NOTE BUT OTHERWISE NOTES S) FINISH: NOTES BUT OTHERWISE NOTES S) FINISH: NOTES BUT OTHERWISE NOTES S) FINISH: NOTES BUT OTHERWISE NOTES S) FINISH: NOTES BUT OTHERWISE NOTES S) FINISH: NOTES BUT OTHERWISE NOTES S) FINISH: NOTES BUT OTHERWISE NOTES S) FINISH: NOTES BUT OTHERWISE BUT OTHERWISE NOTES BUT OTHERWISE NOTES BUT OTHERWISE BUT OTHERWISE NOTES BUT OTHERWISE BUT
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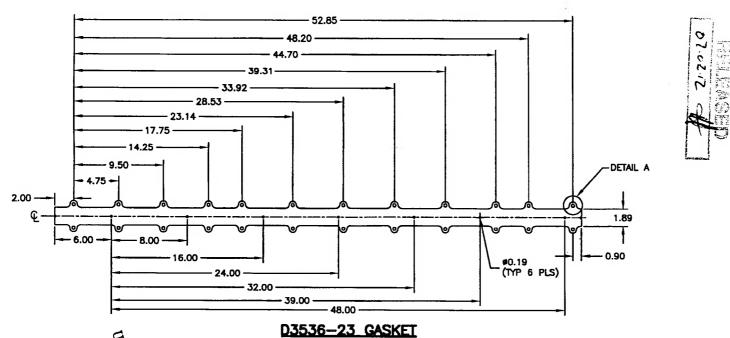
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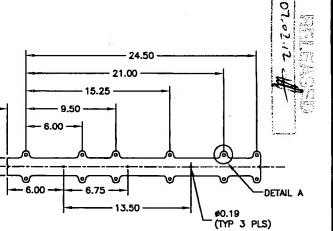
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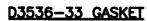
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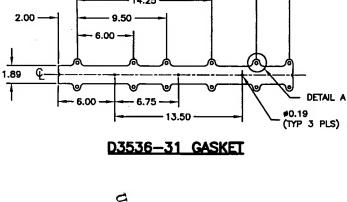
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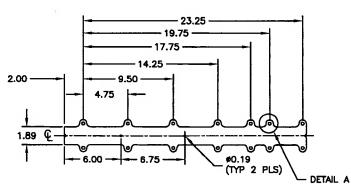
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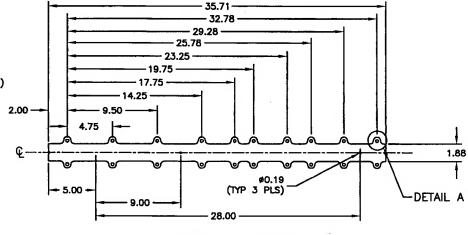
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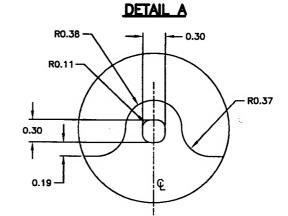


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